

# Laser marking in the aircraft industry

## Marking of plastic and metal parts

### Case Studies



### The Schiebel Group

The Schiebel Group was founded in 1951 and is concerned with the development, and production of the latest mine detectors and the innovative CAMCOPTER®, an unmanned helicopter drone with the latest navigation technology.

### The application

Schiebel marks a variety of materials in various forms and geometries: plastics and metals (steel, aluminum). The applications range from plastic housings for mine detectors to gearbox casings out of waste-wax casted aluminum and titanium parts.



### The challenge

To solve the marking problem, Schiebel was looking for a product that will label a large variety of materials quickly and permanently. It must be possible for both the smallest plastic parts as well as large objects made of waste-wax casted aluminum to be placed in the machine. A further challenge was to carry out the marking of a large variety of small numbers of units quickly and efficiently.



### The Trotec solution

From the start, it was clear that only an **Nd:YAG laser** represented an ideal solution. The diode pumped Nd:YAG flat bed laser from Trotec—the **the Finemarker**— fulfilled the requirements perfectly. Both small and large objects (up to 160 mm in height) can be marked on the treatment surface of **726 x 432 mm** without problem.

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